

**IV. AMENDMENTS TO THE SPECIFICATION**

On Page 4, Paragraph 1:

Referring to Fig. 1, a cutting machine 10 is of the dual-spindle type, in which the first and second cutting means 20 and 21 can be moved both in the Y-axial direction (indenting direction) and in the Z-axial direction (cutting-in direction), and the chuck table 11 suckling and holding a workpiece thereon can be moved in the X-axial direction (cutting-and-feeding direction).

On Page 7, Paragraph 3:

Then, the first and second cutting means 20 and 21 are moved the street-to-street distance D in the +Y-axial direction to put the first and second cutting blades 24b and 61b in alignment with the streets ~~S<sub>12</sub> and S<sub>11</sub>~~ S<sub>13</sub> and S<sub>12</sub> respectively.